



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4306-1
Job Sheet 168806



Part No: D4306-1

Job Qty: 6 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/23/17

Job Tracking No:

Due Date: 11/27/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP Rev:A 11.01.20 new issue DD verf:EC IPP Rev:B 11.03.03 AS PER DWG
REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/25/17	0.00	0.00	Start Up Large Fab-2		D.M.L. - 17-11-23
100	Large Fab	6 pcs		11/27/17	0.00	3.79	Large Fab 8		D.M.L. - 17-11-23
110	QC	6 pcs		11/27/17	0.00	0.00	QC6		38
120	Packaging	6 pcs		11/27/17	0.00	0.00	Packaging3		DAS +89
130	QC21-SA	6 Ea		11/27/17	0.00	0.00	QC21		21 NOV 27 2017

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other
Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg
D4306

110 - QC6- All purchased or subcontracted products

120 - Identify as per dwg & Stock Location: LOCATION: WA004

130 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TS0.750W.049	25	1,262	0	0

5001194 = 10 5008916 = 15

Part Specifications

Specifications could not be found.

Plex 11/23/17 10:17 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Work Order update only ☐

Work Order Part N NCR N Date :	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	Mfg Date: 11/23/17 Job No: 168806	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: center;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width:25%;"> Skid-tube Machining Thermoforming Large Fab </td> <td style="width:25%;"> Cross tube Small Fab Finishing Composite </td> <td style="width:25%;"> Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier </td> <td style="width:25%;"> Engineering Quality Other </td> </tr> <tr> <td colspan="3">QTY Effective :</td> <td>MRB (QSI042) Approval</td> </tr> <tr> <td colspan="3" style="height: 200px; vertical-align: top;"> Disposition </td> <td> Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval </td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube Machining Thermoforming Large Fab	Cross tube Small Fab Finishing Composite	Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	Engineering Quality Other	QTY Effective :			MRB (QSI042) Approval	Disposition			Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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